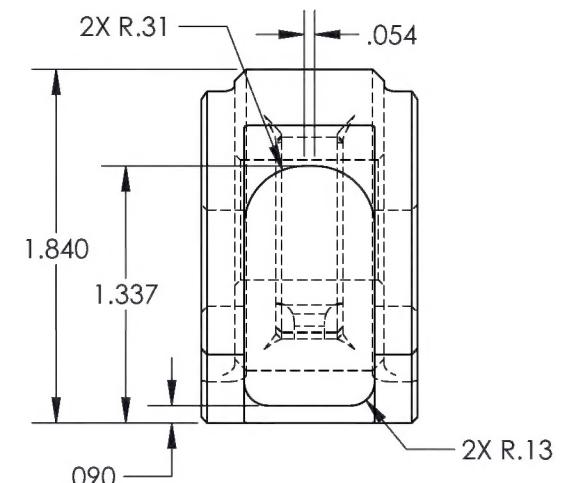
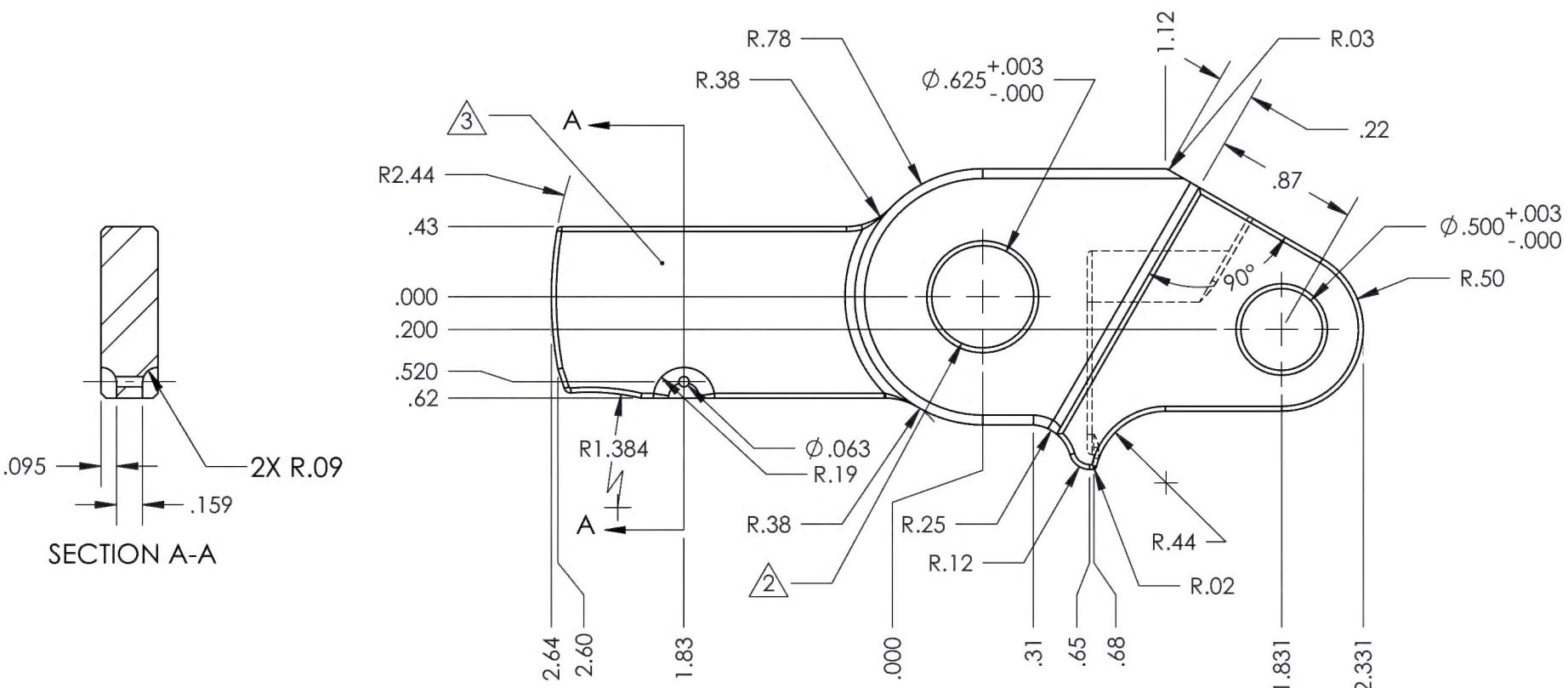
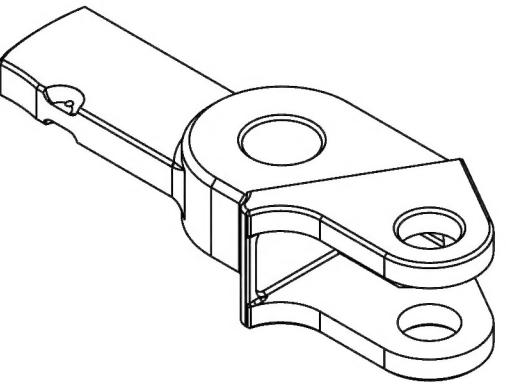
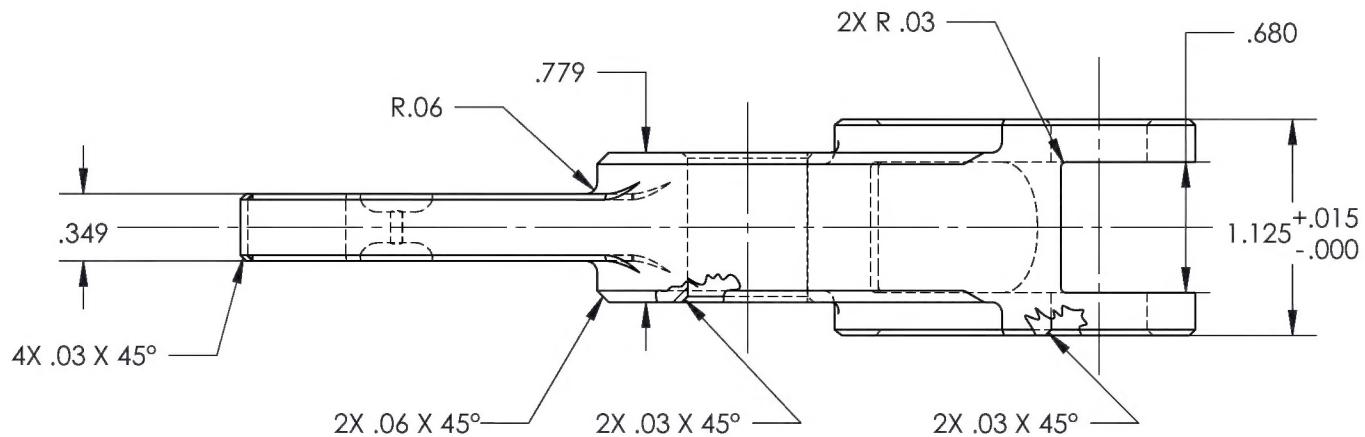


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4		AS DRAWN BY CANAM.	9/14/2012	JAG	
5		CH'D MATERIAL FROM 4340, ADDED NOTE, CORRECTED TOP VIEW PROJECTION.	11/7/2012	RJC	SE
6	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D DIMS WAS .030 X 45° IS 4X .03 X 45°. WAS .060 X 45° IS 2X .06 X 45°. WAS .030 X 45° IS 2X .03 X 45°. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. CALIBRATE HOLE AFTER HEAT TREATING AND POLISH ROLLER AREA.
3. MACHINE ENGRAVE BATCH NUMBER.

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TITLE		REV
DWG NO.		6
MATL	4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED		APPROVED <i>D. Weil</i>
DIMENSIONS ARE IN INCHES		HEAT TREAT 44-46 HRC
XXX ± .005	FRACTIONS ± 1/8	FINISH SEE NOTE 1
XX ± .01	ANGLES ± .5°	SPEC
X ± .1		USED ON MODEL
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:1	DATE 3/6/2000
		SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		C45-12-3	1	LOCK		4140/4142	1-1/4 X 2 X 5-1/8